

T	Nom	Fabricant	Plaquette ou info	Nuance	L	R	R2	Nb dents	Longueur coupante	Angle Ramping	NMAX	Angle pointe	Vc	N	fz	f	Vf	Vf plongée	Ap Max
1	FR2T-ALU-D40	SECO R220.69-0040-09	XOMX 090308FR-E05	H15	+99.982	+20.0419	+0.4	4	9	1,5°	-	0	1000	7800					5
2	FR2T-ALU-D8	WALTER H602311-8	r=0,5	N	+134.4396	+3.9723	+0.5	3	16	3°	-	0	300	12000			3000	1800	4
3	FR2T-ALU-D63	SECO R220.69-0063-09	XOMX 090308FR-E05	H15	+99.9828	+31.5378	+0.4	5	9	0,9°	-	0	1000	5053	0,04	0,2	1011		5
4	FRCOPI-ALU-D32	SECO R217.29-1632.R8	RDHT 10T3M0-E04 (Ra	H25	+100.0539	+15.9617	5	4	5	10°	-	0							
5	FR2T-ALU-D16	SECO R217.69-1616-0-	XOMX 090308FR-E05	H15	+134.1075	+8.0485	+0.5	2	9	7,5°	-	0		14000			3000		5
6	FR2T-ALU-D6	WALTER H602311-6	r=0,5	N	+123.3281	+2.9747	+0.5	3	10	3°	-	0		16000			3000	1800	3
7	FR2T-ALU-D10	WALTER H602311-10	r=0,5	N	+132.8166	+4.9741	+0.5	3	19	3°	-	0		10000			3000	1800	5
8	FRCOPI-ALU-D12	WALTER H8E01118-E1	Hémisphérique	TAX	+147.9617	+5.9809	+5.97	2	6	10°	-	0							
9	FRCOPI-ALU-D8	WALTER H8E01118-8	Hémisphérique	TAX	+158.9382	+3.9813	+3.98	2	8	10°	-	0							
10	FRCOPI-ALU-D6	WALTER H8E01118-6	Hémisphérique	TAX	+141.2459	+2.9852	+2.98	2	6	10°	-	0							
11	FRCOPI-ALU-D4	WALTER H8E01118-4	Hémisphérique	TAX	+134.8663	+1.9824	+1.98	2	5	10°	-	0							
12	FRCOPI-ALU-D25	SECO R217.29-2025.R8	RDHT 10T3M0-E04 (Ra	H25	130	+12.5	5	2	5	10°	-	0							
13	FRCOPI-ALU-D20	SECO R217.29-1620.R8	RDHT 10T3M0-E04 (Ra	H25	180	10	5	1	5	10°	-	0							
14	FR2T-ALU-D6	SECO 40060	Lubrifiant Air	N	+123.5745	+2.9694	+0.1	2	18	3°	-	0							
15					0	0	0		0	0	-	0							
39					0	0	0	0	0	0	-	0							
40	FORET_CARB_D8				+141.345	4	0	0	0	0	-	118							
41	TARAUD-M6				+154.3646	3	0	0	0	0	-	0	9,4	500		1	500		
42	CHANF_CARB_D12	WALTER H03058318 -E12-12			+159.0204	0	0	6	6	0	-	90	300	7960	0,02	0,12	955		
43	FORET-CARB-D8.5				+149.1768	+4.25	0	0	0	0	-	118	100	3747		0,06	224		
44	FORET-CARB-D5				+146.3926	+2.5	0	0	0	0	-	118	100	6366		0,05	318		
45	POINTAGE_90_D10				+165.1872	5	0	0	0	0	10000	90	125	4000		0,1	410		
46	FR-FILET-PAS1				+162.1877	+7.8241	0	1	0	0	-	0	300	6000	0,15	0,15	900		pas 1mm
47	FORET-CARB-D12	SECO CROWNLOC SD1	SD100-12.00-P	P	0	0	0	0	0	0	-	0							
48	FORET-CARB-D20	SECO CROWNLOC SD1	SD100-20.00-P	P	0	0	0	0	0	0	-	0							
49					0	0	0	0	0	0	-	0							
50					0	0	0	0	0	0	-	0							